

Work Order ID 58902-1

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Page 1

Item ID: D2493

Accept

Setup Start

Revision ID:

Stop

Item Name: Patient Stop Assembly

Start Date: 5/19/10 Start Qty: 4.00

Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2493

Rev A

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2493. Identify as D2493 D2492 on BOM as material listed in Step 2.

Sn 10/6/02

①

110

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

Sidolow

②

120

0.00



Packaging

Identify as per dwg & Stock Location

Memo

0.00

Packaging

208

10-6-2 ① ② ③

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Item ID: D2493

Accept



Setup Start



Revision ID:

Stop



Item Name: Patient Stop Assembly

Start Date: 5/19/10 Start Qty: 4.00



Cust Item ID:

Required Date: 5/28/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/02 *[Signature]*

CZ10/6/12

Checklist Print

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Work Order ID: 58902

Parent Item: D2493

Parent Item Name: Patient Stop Assembly

Comments: IPP C003.01.17 Reformat; Incorporated D2492 KJ/RFI

Start Date: 5/19/10

Required Date: 5/28/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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AN960JD10		Purchased	No			100	Each	0.0000	2			
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Washer

D2444

Pip Pin Assembly

D2492		Manufactured	No			100	Each	5.0000	2			
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Patient Stop

Location	Loc Qty	Loc Code
ST014	5	
57766	5	

D2492

Patient Stop

Location	Loc Qty	Loc Code
ST225	6	
54712	6	

MS21042L3

Nut

Location	Loc Qty	Loc Code
ST300	1896	
113537	20	
113644	376	
114523	1000	
114718	500	

MS27039-1-07

Screw

Location	Loc Qty	Loc Code
ST291	237	
18106	237	

M114292

SS 10/26/02 ①

2 SS 10/26/02 ①

1 SS 10/26/02 ①

2 SS 10/26/02 ①

2 SS 10/26/02 ①

DART



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2493	REV. A SHEET 1 OF 1
DATE 95:24:10		TITLE PATIENT STOP ASSEMBLY	SCALE 1:4

RELEASED
97/07/11 DS

MS27039-1-07 SCREW
AN960JD10 WASHER
MS21042L3 NUT
(2 PLACES)

W/O 58902

